

## Technical data sheet

### HUP 15/28 RN-colour Class A

#### material properties

characteristics	method	unit	value
surface weight	ISO 10352	g/m <sup>2</sup>	3.600
fibre content	ISO 1172	%	28
fibre length	PA 3.01	mm	25/50
curing time	ISO 12114/1	sec.	85
specific density	ISO 1183 A	g/cm <sup>3</sup>	1,90
shrinkage	ISO 2577	%	- 0,06
flexural modulus	ISO 14125	N/mm <sup>2</sup>	11.000
flexural strength	ISO 14125	N/mm <sup>2</sup>	160
tensile strength	ISO 527-4	N/mm <sup>2</sup>	75
impact strength	ISO 179	KJ/m <sup>2</sup>	90
heat distortion temperature	ISO 75-2°	°C	> 200
flammability	UL 94	level	V 0 / 4,0 mm
dielectric strength	IEC 60243-1	KV/mm	20
dielectric constant	IEC 60250	---	1,5
dielectric loss factor	IEC 60250	tan s	0,02
specific volume resistance	IEC 60093	Ohm x cm	10 <sup>14</sup>
surface resistance	IEC 60093	Ohm	10 <sup>13</sup>
tracking resistance	IEC 60112	level	CTI 600
water absorption	ISO 62	mg	< 50

Properties were determined on compression-moulded specimens according DIN EN 14598

#### storage and processing conditions

storage condition	store dry at max. 25 °C and out of direct sun light
moulding time	> 25 sec./mm
moulding pressure	80 - 100 bar
moulding temperature	140 - 155 °C

This technical leaflet issued in the month of July 2014 replaces any other version printed before.

Disclaimer: The information on this product data sheet is based on our most up-to-date knowledge.

However, it is the user's responsibility to determine the suitability of a product for their application.

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