

Technical data sheet

SMC LS 3300 R20 RF

SMC LS 3300 R20 RF is a sheet moulding compound based on an unsaturated polyester resin, fire retardant grade, halogen-free, reinforced with glass fibres. This SMC has been developed for electrical application. **SMC LS 3300 R20 RF** joint good mechanical properties and good fire protection grade. **SMC LS 3300 R20 RF** is formulated according to RoHS, REAC regulation (SVHC) and WEEE European legislation.

Material code ISO 11469 >UP-(MD+GF)65FR(60)<

Typical material properties

| CHARACTERISTICS | METHOD | UNIT | VALUE |
|---------------------------------|---------------|-------------------|------------------|
| Quantity of glass | | % | 20 |
| Linear shrinkage | ISO 2577 | % | 0,1 |
| Density | ISO 1183 | g/cm ³ | 1,7 |
| Water absorption | ISO 62 Met. 1 | % | ≤0,2 |
| Flexural strength | ISO 14125A | MPa | 120 |
| Flexural modulus | ISO 14125A | MPa | 9.000 |
| Impact strength (Charpy) | ISO 179 | KJ/m ² | 50 |
| Rockwell hardness | ISO 2039-2 | HRm | 80 |
| Heat distortion temperature HDT | ISO 75 | °C | ≥200 |
| Surface resistivity | IEC 93 | Ω | 10 ¹⁴ |
| Glow wire GWFI | IEC 695-2-1 | °C | 960 |
| Flammability | UL 94 | Class / mm | V0 / 4,0 |

Properties were determined on compression-moulded specimens according UNIPLAST rules project 412 and 413

Storage and processing conditions

| | |
|----------------------|--|
| Storage | at 15-25°C, in dry ambient and out of direct sun light |
| Moulding time | 40 s/mm |
| Moulding pressure | 70 - 110 bar |
| Moulding temperature | 140 - 160°C |

Note: The information contained in this sheet is correct and accurate and it based on our technical and scientific knowledge and on literature at the date of going to press. Such information relates only to use of the products in the pure state and for the purposes stated herein. Nothing stated here may be taken or construed as implying of any existing patents. Nor is any warranty, whether explicit or implicit, given with regard to results to be obtained through the use of the aforesaid information.

